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*One Reel*

✓ THE FOUR RUNNERS OF JOY - The story of wheel making!

✓ Produced by the Ford Motor Company, Detroit, Mich.

GO

Sub-titles.

Half the world on Wheels and the Other Half is Busy Dodging  
Flivvers.

Wheels! They Brought you here - they will take you home -  
We just cant get along without them, so let's see  
how they are made.

From carefully selected timber a club spoke is turned.

Mitering and facing the spokes.

Polishing by machinery.

Who said an auto was dumb? Every wheel has its spoke!

The felloe stock from selected hickory is thoroughly  
steamed and then bent in shape.

This is a case where good felloes get together.

Boring spoke holes.

Driving spokes with an air hammer.

A pressure of 60 tons is exerted in pressing the steel  
rim into place.

Basting the steel for the flange plate.

Inspecting.

Why they slip along so easily.

Painting is done by machinery.

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